

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 19440**

2005-07 Dodge Charger R/T SRT8 6.1L Hemi Engine,
Dodge Magnum R/T SRT8 6.1L Hemi Engine,
Chrysler 300C SRT8 6.1L Hemi Engine



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the original exhaust system assembly from the vehicle. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax front exhaust x-pipe **54449**. Finger tighten the inlet 2 $\frac{3}{4}$ " clamps.
3. Install DynoMax Ultra Flo Welded mufflers **17229** right hand and left hand. Finger tighten the 3" clamps that connect the mufflers to the x-pipe.
4. Install RH tail pipe **55341** and LH tail pipe **55342**. Insert the metal rod hangers into the rubber isolators on the chassis. Use 3" clamps to connect the tail pipes to the muffler outlets.

5. Beginning at the inlet end, align all components and fully tighten all the clamps.

6. Please see system diagram on back page of these instructions.

KIT CONTAINS:

- (2) 17229 MUFFLERS
- (1) 54449 EXHAUST X-PIPE
- (1) 55341 TAIL PIPE
- (1) 55342 TAIL PIPE
- (2) 2 $\frac{3}{4}$ " U-BOLT CLAMPS
- (4) 3" U-BOLT CLAMPS
- (1) 703323 INSTRUCTION SHEET

19440 SYSTEM DIAGRAM

